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Hearings 1964 NASA Authorization Annual Register of the United States Naval Academy, Annapolis, Md Aerospace testing promise of closer NASA/DOD cooperation remains largely unfulfilled : report to the chairman and ranking minority member, Subcommittee on Science, Technology and Space, Committee on Commerce, Science and Transportation, U.S. Senate
Static Test-stand Performance of the YF-102 Turbofan Engine with Several Exhaust Configurations for the Quiet Short-haul Research Aircraft (QSRA)

This report summarizes an investigation and test of improved materials, noise control devices, and methods of application to engine test stands for the purpose of reducing radiated noise and in increasing structural durability. Included are excerpts from an acoustical survey of a modified test stand and a full report of the acoustical evaluation of experimental exhaust units for a Transportable Turbojet Engine Test Stand. Experimental work was performed at Wright-Patterson Air Force Base, Ohio. (Author). Due to the wide use of gas turbine engines, any performance improvements would yield significant impacts to many military and civilian programs. While hardware upgrades require costly replacements to existing equipment, fuel performance enhancement could provide a near term cost effective solution. This thesis research focused on the development and qualification of a

suitable test stand system to provide bench testing of nanocatalyst additives for jet fuels on a fullscale tactical gas turbine engine. A Williams International F-121 fanjet engine was acquired and set up as the centerpiece component for the desired test stand. The required auxiliary systems and sensor equipment were designed and constructed. Initial baseline performance of the test stand and F-121 engine were demonstrated. These included the ability to determine lean ignition limits, capability to perform on-the-fly switching of fuel supply during engine operation, and capability of dynamically performing lean flame-out tests. The present book is the result of two masters works about liquid propulsion. These works were developed at the Technological Institute of Aeronautics (ITA) in collaboration with the Institute of Aeronautics and Space (IAE). The main focus of the book is the development of an experimental educational tool which can be used in the formation of graduate students, training of personnel of the Institute of Aeronautics and Space (IAE) and also in research on liquid rocket engines. Covered topics include liquid rocket engine fundamentals, design and calculation of liquid rocket engines, methodology of laboratory work, development of test stand installation, measurement systems and uncertainty measures, control and data acquisition system and program development methodology. Audience for which the book was written: professionals and students involved in space technology, including researchers, engineers, designers and managers. Engine Testing is a unique, well-organized and comprehensive collection of the different aspects of engine and vehicle testing equipment and infrastructure for anyone involved in facility design and management, physical testing and the maintenance, upgrading and trouble shooting of testing equipment. Designed so that its chapters can all stand alone to be read in sequence or out of order as needed, Engine Testing is also an ideal resource for automotive engineers required to perform testing functions whose jobs do not involve engine testing on a regular basis. This recognized standard reference for the subject is now enhanced with new chapters on hybrid testing, OBD (on-board diagnostics) and sensor signals from modern engines. One of few books dedicated to engine testing and a true, recognized market-leader on the subject Covers all key aspects of this large topic, including test-cell design and setup, data management, and dynamometer selection and use, with new chapters on hybrid testing, OBD (on-board diagnostics) and sensor signals from modern engines Brings together otherwise scattered information on the theory and practice of engine testing into one up-to-date reference for automotive engineers who must refer to such knowledge on a daily basis The internal combustion engine cold test is becoming one of the main tests performed during the late stage of the product development and production quality inspection. Analyzing the status of the engine is required before releasing it to the consumers market. The cold test is a station with a highly optimized design, where it is capable of inspecting the functionality of various components and properties of the engine in a relatively short period of time during the production process. The studies included in the coming sections are trying to achieve an accurate engine testing data which leads to a reliable decision regarding the engine health and efficiency. The cold testing stand is a vibratory source with a high complexity, for the fact of having many parameters and assemblies that play a role in forming the noise, vibration, and harshness (NVH) of the testing stand. A better understanding of the machine dynamics behavior can be achieved by creating a torsional vibratory model and calculating the driveline natural frequencies. Calculating the natural frequencies of the system is crucial for avoiding resonance excitations during the testing phase. Eigenvalue problem solution was constructed; the natural frequencies and the mode shapes were obtained. The calculated natural frequencies are showed a deviation of less than 5% of the measured values.Engine cold testing process depends mainly on the feedback of the mounted sensors on the driveline and the engine itself. Feedback signals carry information about the rotating speed, the engine noise and vibration, the manifold pressures and the torque values. The clarity of these signals affects the accuracy and the utility of the cold test during the engine development. The engine, the driveline, and the electric motor system operate at high speeds that generate axial and lateral vibrations. The failure of any part of the assembly distorts the signals and induces backlash or harmonic amplification. A backlash study is conducted by analyzing the harmonic distortions and a methodology to locate and eliminate the mechanical interruption source is explained.

The elastic properties of the cold test driveline are essential in predicting the torsional dynamic behavior of the system. The occurrence of torsional vibrations compels designers to apply several approaches to shift the critical speeds away from the engine operating range. Existing conventional methods for reducing the torsions deformation caused by the compliance backlash were reviewed. A systematic approach is proposed for the backlash calculation through the torque signatures differentiation, and for designing an external collar damper to suppress the backlash periodic impact. The cold test stands accommodate different bearing supported areas, wherever needed to ensure the structural durability of the design. These bearings vary in type and functionality. Some bearings are located along the driveline, while others are embedded in the variable frequency drive (VFD) driving the rotating machinery of the cold test stand, up to the engine crankshaft bearings. The presence of several bearings along the power line makes it a challenge to determine the defect source when it occurs. If the cause of the malfunction is due to failure of one of the supporting bearings, then a downtime is needed for the engine maintenance and diagnostics. The following pages include methods for analyzing the data feedback of the cold test sensory and propose a new approach that can be conveniently applied to eliminate the bearing related harmonic distortions in the powertrain. Novel mathematical methods, graphical procedures, and innovative designs are included to enhance the cold testing performance and efficiency. The cooling characteristics of 14-cylinder double-row radial air-cooled engines have been compared in a test stand and in flight. The three types of NACA cooling tests were made for both engines: variable charge-air flow, variable cooling-air pressure drop, and variable fuel-air ratio. Test-stand runs were made at ground-level atmospheric conditions; flight tests were made at ground-level atmospheric conditions; flight tests were conducted in a four-engine airplane in a single flight at a pressure altitude of 7000 feet. All tests were made at an engine speed of approximately 2230 rpm, in a low blower ratio, and with normal spark advance for these engines (25 degrees B.T.C.). Denifiers: Air cleaners. The present standard applies to reactor-engine air cleaners and establishes a program and methods for typical testing of mass-produced air cleaners as well as new and improved designs on a test stand without engine. Final evaluation of a new air cleaner, designed for installation in a specific engine, is being conducted from test data under direct use with this engine in agricultural work. The Standard provides for periodic control tests of mass-produced air cleaners; and acceptance tests of new and improved designs of air cleaners. Author). Since initial use in 1958 for the X-15 rocket-powered research airplane, the Rocket Engine Test Facility has proven essential for testing and servicing rocket-powered vehicles at Edwards Air Force Base. For almost two decades, several successful flight-test programs utilized the capability of this facility. The Department of Defense has recently demonstrated a renewed interest in propulsion technology development with the establishment of the National Aerospace Initiative. More recently, the National Aeronautics and Space Administration is undergoing a transformation to realign the organization, focusing on the Vision for Space Exploration. These initiatives provide a clear indication that a very capable ground-test stand at Edwards Air Force Base will be beneficial to support the testing of future access-to-space vehicles. To meet the demand of full integration testing of rocket-powered vehicles, the NASA Dryden Flight Research Center, the Air Force Flight Test Center, and the Air Force Research Laboratory have combined their resources in an effort to restore and upgrade the original X-15 Rocket Engine Test Facility to become the new Rocket Vehicle Integration Test Stand. This report describes the history of the X-15 Rocket Engine Test Facility, discusses the current status of the facility, and summarizes recent efforts to rehabilitate the facility to support potential access-to-space flight-test programs. A summary of the capabilities of the facility is presented and other important issues are discussed. Jones, Daniel S. and Ray, Ronald J. and Phillips, Paul Armstrong Flight Research Center NASA/TM-2005-212863, H-2566 ENGINE TESTS; FLIGHT TESTS; GROUND TESTS; X-15 AIRCRAFT; TEST STANDS; RESEARCH AND DEVELOPMENT; RESEARCH AIRCRAFT; MILITARY TECHNOLOGY; NASA PROGRAMS

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